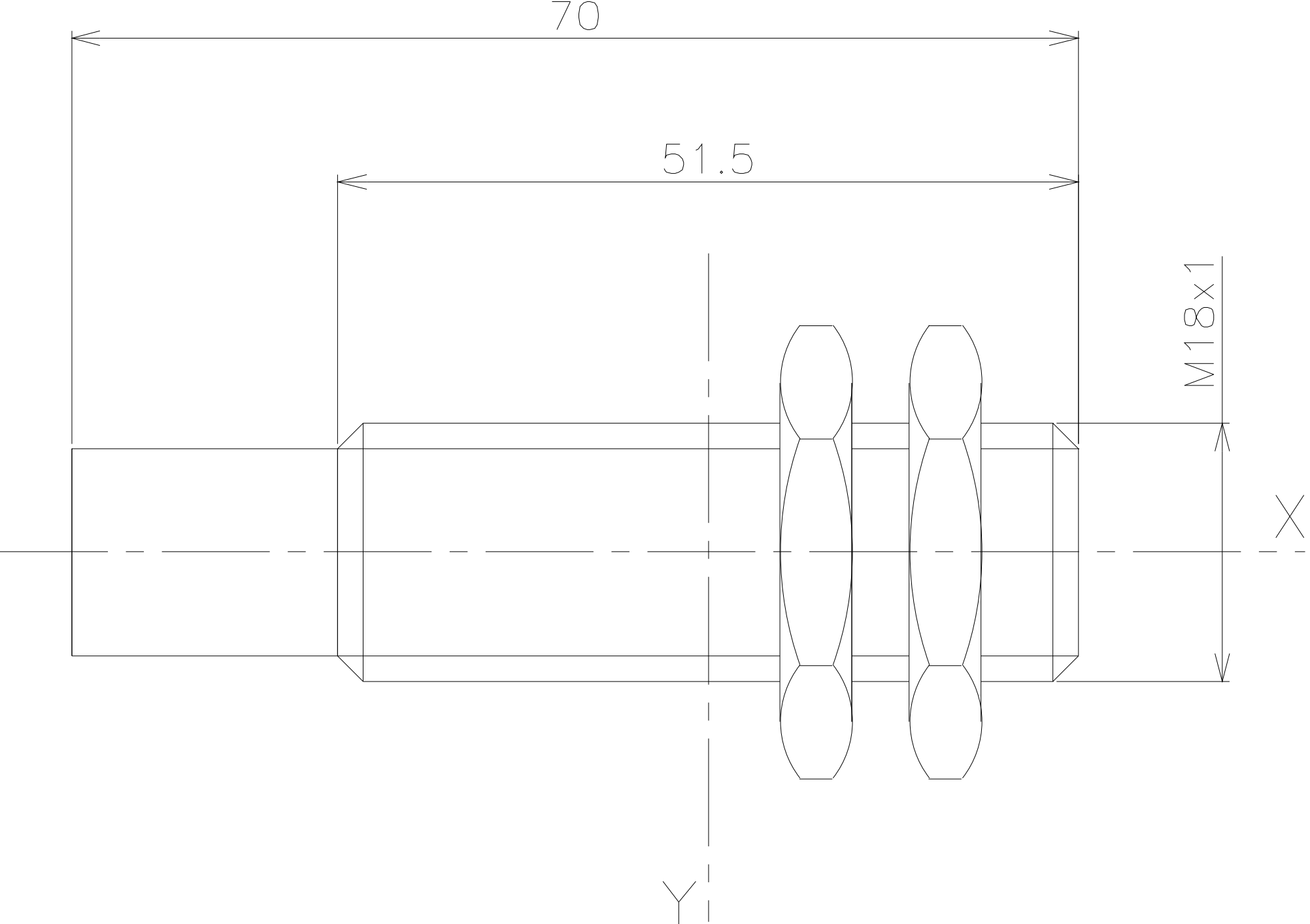
70
51.5
M18x1
X
Y