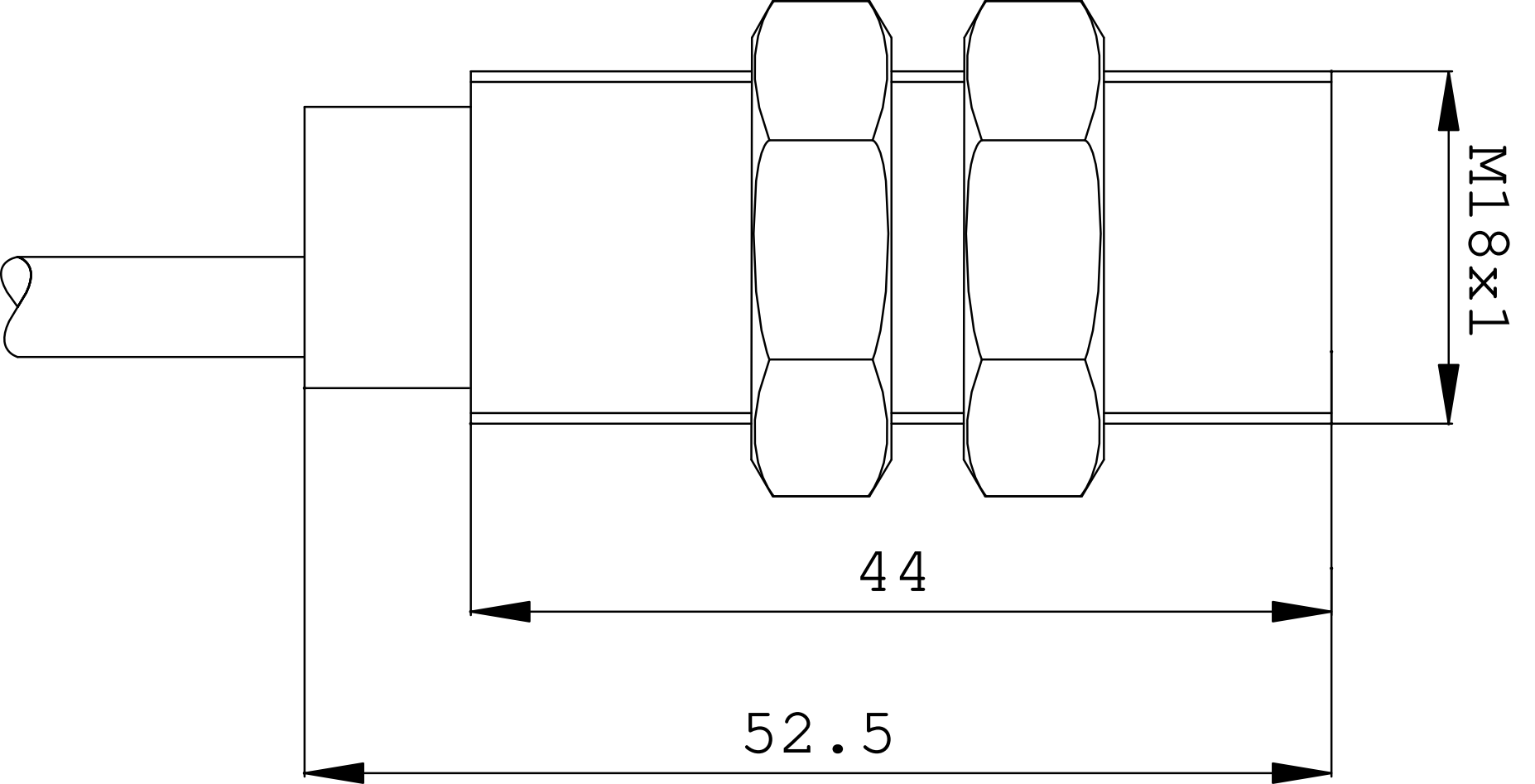
M18x1
44
52.5