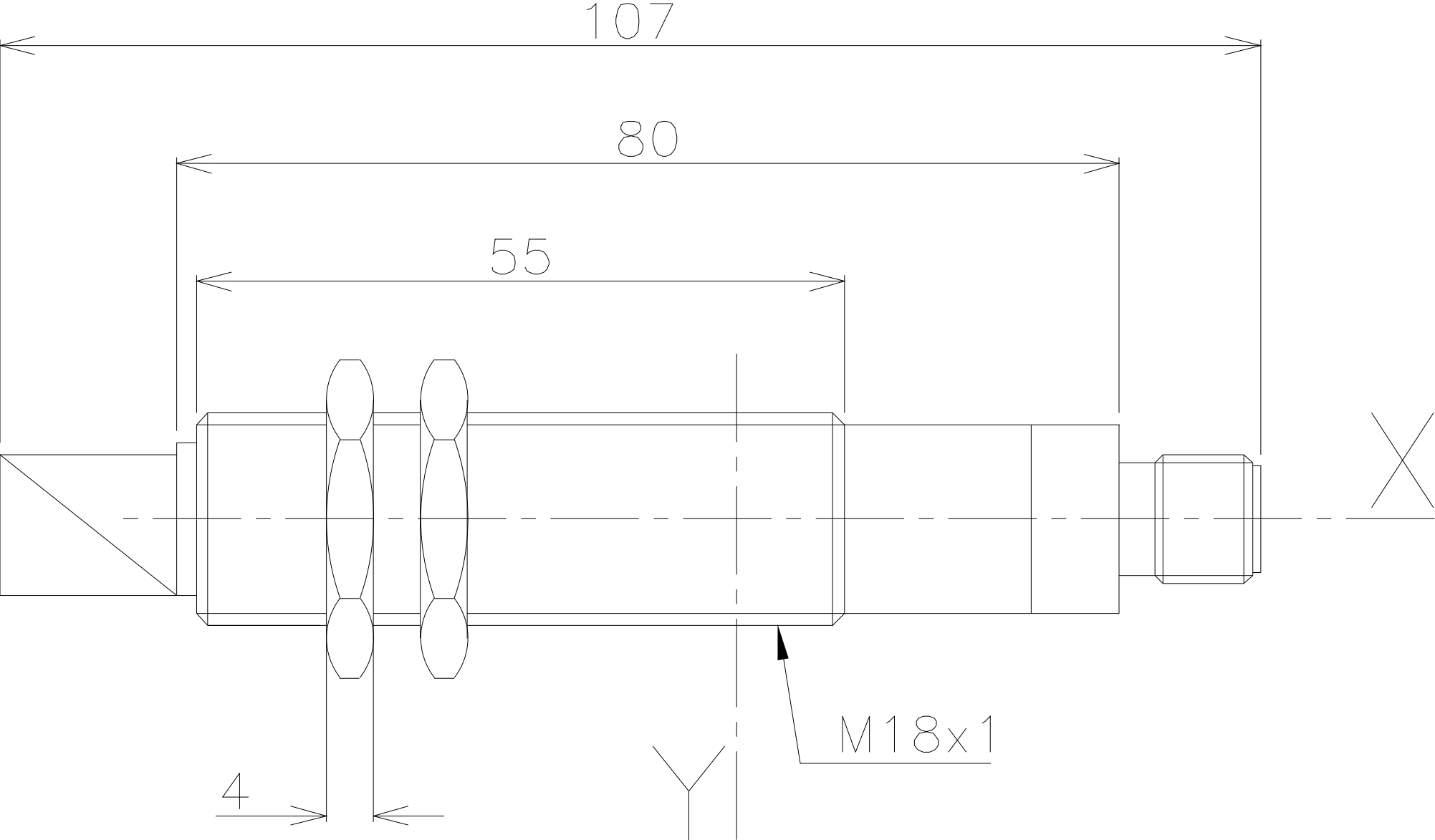
107
80
55
X
Y
M18x1
4